



# 4 Colours™



## The 4 in 1 pen, created to last for a long time

### Product main features

4 Colours™ retractable ball pen, with clip, refillable, classic ink, 1.0 mm point size for a line width of 0,32 mm, long mileage, no metallic features, NF ecolabel<sup>(1)</sup>, complies with documentary use standard<sup>(2)</sup>. Made in France.

### Cartridges made by BIC



Long lasting product (writing length).



Classic ink made by BIC:

- Smooth writing.
- Instant drying.
- Complies with documentary use standard<sup>(2)</sup>.

Ink Colors: ● ● ● ●

### Point made by BIC



Unique and highly precise manufacturing process for a regular ink flow.

### Tungsten carbide ball



Perfectly spherical and resistant ball  
100% of the balls are controlled  
Ensures quality and writing precision  
Ø 1 mm for average line width of 0.32 mm.

Hook at the top  
for lanyard

### Actuation system

Ultra efficient  
Pushers do not block  
Up to 50.000 actuations.

### Polyacetal upper part

Very good resistance.

### Clip

Easy to reach  
Easy to fix (on a note book...)

### MABS connector

To connect the 2 pen parts  
and guide the 4 cartridges.



### MABS round barrel

Resistant to impacts.

### Process and Controls

Fully manufactured in BIC factories.

More than 70 quality controls are performed throughout BIC® 4 Colours™ production process, from components to the finished product.

### Norms and regulations compliance

#### Product

- ISO 12757-1 Ball pen (1998) - General Use
- ISO 12757-2 - Ball pen (1998) - Documentary use<sup>(2)</sup>
- REACH/EC N° 1907/2006

#### Packaging

- Packaging compliant with packaging & packaging waste European directive: 94/62/EC

### Environment and social responsibility

#### Environment

- French official ecolabel NF Environment (NF 400 - writing instrument):  
Awarded to products that have a reduced impact on environment while offering an equivalent performance:
  - . Long mileage (writing length)
  - . Refillable
- Additional features:
  - . PVC free product
  - . No metallic features

#### Social responsibility

- Made in France
- Auditing process by an independent company



### Logistics Data

#### Pen

- Length: 145 mm
- Diameter: 12 mm
- Weight: 11,48 gr

#### Packaging

- Box x 12
- Tubo x 36



4  
Colours™



## Product main features

BIC® 4 Colours™ Fun ball pen is a retractable ball pen containing four (4) fashion ink cartridges. The 1.0 mm cartridges produce 0.4 mm line widths and offer long mileage to the consumer. 4 Colours™ Fun pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



Fashion ink:

- Smooth writing
- 24 month shelf life

Ink Colors:    

### Ball Pen point made by BIC



State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



Perfectly spherical and resistant ball  
100% of the balls are controlled  
Ensures quality and writing precision  
Ø 1.0 mm for average line width of 0.4 mm

Lanyard loop

Actuation system

Easy to use actuation system

MABS upper part

Very good resistance

Clip

Break resistant

MABS connector



MABS round barrel

Resistant to impact

## Process and Controls

Numerous quality controls are performed throughout BIC® 4 Colours™ Fun pen production process, from components to the finished product.

### Norms and regulations compliance

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan
- Products audited prior to shipment



### Logistics Data

#### Pen

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.5 g

#### Packaging

- Blister of 1
- Box of 12

<sup>(1)</sup> Pen is designed to be refillable. Refills available in select regions.



# 4 Colours™ Shine



## Product main features

BIC® 4 Colours™ Shine ball pen is a retractable ball pen containing four (4) classic ink cartridges. The 1.0 mm cartridges produce 0.4 mm line widths and offer long mileage to the consumer. Barrels are coated in six (6) different metallic colors. 4 Colours™ Shine pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



Classic ink made by BIC:

- Smooth writing
- 24 month shelf life

Ink Colors: ● ● ● ●

### Ball Pen point made by BIC



State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



- Perfectly spherical and resistant ball
- 100% of the balls are controlled
- Ensures quality and writing precision
- Ø 1.0 mm for average line width of 0.4 mm

Lanyard loop

Actuation system

Easy to use actuation system

MABS upper part

Very good resistance

Clip

Break resistant

MABS connector



Barrel Decoration

Six metallic colors



MABS round barrel

Resistant to impact

## Process and Controls

Numerous quality controls are performed throughout BIC® 4 Colours™ Shine pen production process, from components to the finished product.

### Norms and regulations compliance

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan
- Products audited prior to shipment



### Logistics Data

#### Pen

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.6 g

#### Packaging

- Blister of 1
- Box of 12

(1) Pen is designed to be refillable. Refills available in select regions.



# 4 Colours®

**3+1<sup>HB</sup>****3 classic cartridges + 1 mechanical pencil cartridge**

## Product main features

4 Colours retractable ball pen + pencil with clip, eraser and cap. Features three (3) replaceable classic ink 1.0 medium point, long mileage cartridges, plus a single (1) mechanical pencil cartridge with two (2) 60mm 0.7mm leads. Made in Japan.

### Ball Pen cartridges made by BIC



### Mechanical Pencil cartridge made by BIC



Classic ink made by BIC

- Smooth writing
- Complies with documentary use standard<sup>(1)</sup>

Ink Colors: ● ● ● ●

### Ball Pen point made by BIC



Unique and highly precise manufacturing process for a regular ink flow.

### Tungsten carbide ball



Perfectly spherical and resistant ball  
100% of the balls are controlled  
Ensures quality and writing precision  
Ø 1,0mm for average line width of 0.32mm

### Eraser + cap

### Actuation system

Ultra efficient  
Pushers do not block  
Up to 50.000 actuations.

### MABS upper part

Very good resistance.

### Clip

Easy to reach  
Easy to fix (on a note book...).

### MABS connector

To connect the 2 pen parts  
and guide the 4 cartridges.

### MABS round barrel

Resistant to impact  
with TPE grip

## Process and Controls

More than 70 quality controls are performed throughout BIC® 4 Colours® production process, from components to the finished product.

## Norms and regulations compliance

### Product

- ISO 12757-1 Ball pen (1998) - General Use
- ISO 12757-2 Ball pen (1998) - Documentary Use<sup>(1)</sup>
- REACH/EC N° 1907/2006

### Packaging

- Packaging compliant with packaging & packaging waste European directive: 94/62/EC

## Environment and social responsibility

### Environment

- Performance:
  - . Long mileage (writing length) For 1,0mm inks
  - . Refillable (BP, leads & eraser)
- Additional features:
  - . PVC free product

### Social responsibility

- Made in Japan
- Auditing process by an independent company

## Logistics Data

### Pen

- Length: 152.7 mm
- Diameter: 14 mm
- Weight: 15 g

### Packaging

- Box x 12
- Blister x 1



## Product main features

BIC® 4 Colours Pastel ball pen is a retractable ball pen containing four (4) classic ink cartridges. The 1.0 mm cartridges produce 0.32 mm line widths and offer long mileage to the consumer. Barrels are coated in three (3) trendy pastel designs. 4 Colours Pastel pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



Classic ink made by BIC:

- Smooth writing
- 24 month shelf life

Ink Colours: ● ● ● ●

### Ball Pen point made by BIC



State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



- Perfectly spherical and resistant ball
- 100% of the balls are controlled
- Ensures quality and writing precision
- Ø 1.0 mm for average line width of 0.32 mm

Lanyard loop

Actuation system

Easy to use actuation system

POM upper part

Very good resistance

Clip

Break resistant

ABS connector

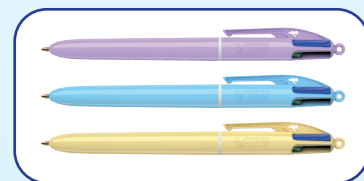


Barrel Decoration

3 different colours

ABS round barrel

Resistant to impact



## Manufacturing process and controls

Numerous quality controls are performed throughout BIC® 4 Colours Pastel pen production process, from components to the finished product.

### Compliance with standards and regulations

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metal tested by an external laboratory (EN71-3:1995, 16 CFR 1303, REACH – Annex XVII – entry n°23 and entry n°63)
- Conforms to REACH / EC No. 1907/2006

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan



### Logistics data

#### Product

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.6 g

#### Packaging

- Blister of 1
- Blister of 6
- Cardboard Wallet of 3
- Box BLC of 12
- Tubo BLC of 30

(1) Pen is designed to be refillable. Refills available in select regions.